



**Product Data Sheet &
General Processing Conditions**

**RTP 1381 C TFE 15
Polyphenylene Sulfide (PPS)
Carbon Fiber Reinforced
PTFE Lubricated**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	10 %	10 %	
Specific Gravity	1.45	1.45	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 in/in	0.20 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.8 ft-lbs/in	43 J/m	D 256
unnotched 1/8 in (3.2 mm) section	6.0 ft-lbs/in	320 J/m	D 4812
Tensile Strength	18000 psi	124 MPa	D 638
Tensile Elongation	1.0 - 2.0 %	1.0 - 2.0 %	D 638
Tensile Modulus	1.80 x 10 ⁶ psi	12411 MPa	D 638
Flexural Strength	25000 psi	172 MPa	D 790
Flexural Modulus	1.50 x 10 ⁶ psi	10342 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1E3 ohm.cm	< 1E3 ohm.cm	D 257
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THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	500 °F	260 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	575 - 650 °F	302 - 343 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C